UNITED STATES PATENT AND TRADEMARK OFFICE CERTIFICATE OF CORRECTION

PATENT NO. : 6,897,752 B2 DATED : May 24, 2005 Page 1 of 1

DATED : May 24, 200 INVENTOR(S) : Dixon et al.

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 6,

Lines 51-53, replace claim 1 with the following claim 1.

1. A magnet roller comprising a foamed mixture of resin binder and magnetic material having no bubbles of said foam at the outside of said roller, said roller containing up to 12 weight percent less of said magnetic material and said resin binder as compared with the same sized roller formed from non-foamed said magnetic material and said resin binder.

Signed and Sealed this

Fifteenth Day of November, 2005

JON W. DUDAS
Director of the United States Patent and Trademark Office